



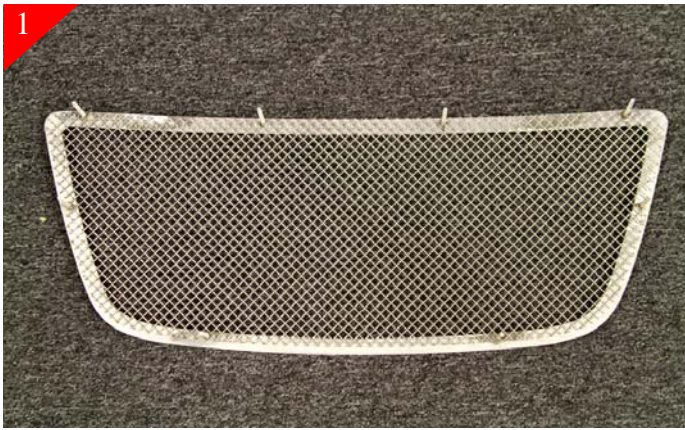
2011-12 Chrysler 300

Mesh Grille

PART# 3903 Upper

Hardware

- 8 - Brackets
- 8 - 10-32 Nyloc Nuts



1 Start by laying stainless steel trim ring face down on a protective work surface. Next Place the mesh center face down on stainless steel trim ring. Align/center mesh center so that it clears the mounting studs.



2 Next you will be drilling (2) holes in the bottom portion of the stock shell to allow the studs to pass through. With stock grille shell laying face down on a protected work surface. Measuring over from the center as shown above 6 5/16" and mark using a sharpie or scribe repeat for remaining side. Drill just marked hole location using a 1/8" bit this will be used as a pilot hole. **NOTE: Be careful as to not drill into chrome of the stock shell.** Turn shell face up and drill (pilot holes) from the front so again (not to drill into the chrome) using a 3/8" drill bit.



3 With ring and mesh together place stock grille shell on top of trim ring and mesh and center. The mounting studs pass through the stock grille shell and then place supplied (shown in RED) brackets and secure with 10-32 nyloc nuts as shown above. Check alignment before fully securing in place.

Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.