

# 1988-91, 1992-93 Ford F-100, and 250 Aluminum Grille Installation Instructions

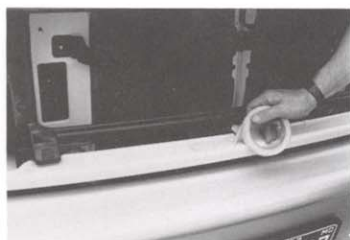
**NOTE:** Pictures may vary from your year and model, but installation procedures are the same.

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

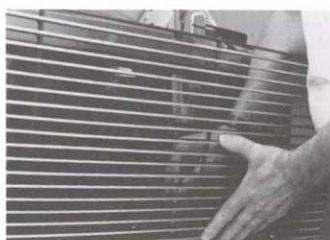


## TOOLS REQUIRED:

- Phillips screwdriver
- Electric drill and 1/4" drill bit
- Masking tape



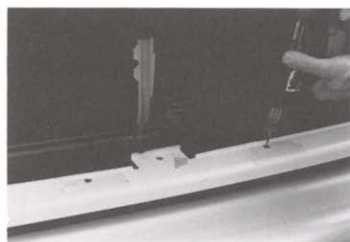
**STEP 1** Remove the grille by removing four screws on top and one in the center. Put masking tape on the lower panel in the four mounting tab locations so marks for mounting holes can be seen and to protect the finish when drilling.



**STEP 2 A** Position the new grille in the opening, then tip the top outward in order to reach behind it and mark the mounting hole location.



**STEP 2 B**



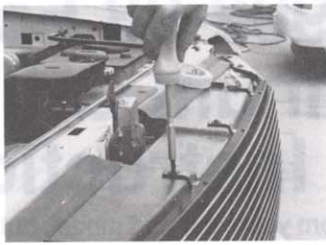
**STEP 3** Remove the grille and drill the four 1/4" holes in the bottom panel.



**STEP 4** Hold the hood safety latch extension up to the stock handle. It can be held in place with a Vise-Grip while you check to see that it clears the grille. Mark where the stock handle must be drilled to attach the extension.



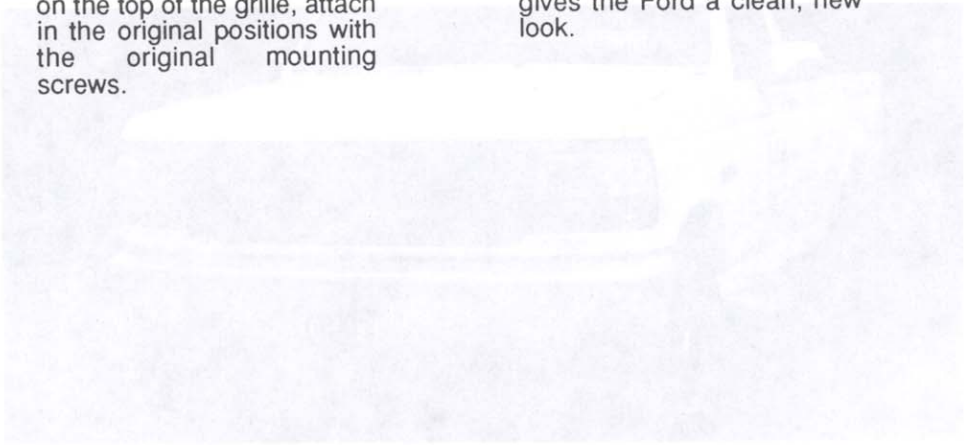
**STEP 5** Drill the two holes required in the stock handle, and attach the extension with the sheet metal screws supplied.



**STEP 6** Put the grille in place and install the lower mounting bolts first. The rubber splash guard behind the bumper pulls down to allow access from underneath.

**STEP 7** Mounting brackets on the top of the grille, attach in the original positions with the original mounting screws.

**STEP 8** Finished installation gives the Ford a clean, new look.



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