



For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

1969-72 Chevy Installation Instructions

40141 / 40142 / 40143

1. Remove the headlight covers.
2. Remove the center core support brace. There are two bolts on top and two under.
3. Remove the stock grille shell by removing four bolts on each end and the two on top center.
4. Attach the "Z" bracket to the top tab of the billet grille with four 1/4 X 20 bolts, the brackets should go up and back. Lay the stock grille shell face down on protected work surface, center the billet grille by placing it in shell. Mark the location of the rod ends on the bottom lip of the billet grille where they meet the stock shell and drill 1/8" hole at each location.
5. Secure the billet grille into the stock shell by attaching with the four short screws through the bottom stock shell lip and into the rods.
6. Using clamps to hold the billet grille in place, make sure the spacing along the edges of the front is equal on all sides. Clamp the billet grille in place before proceeding to step 7.
7. Drill through the "Z" bracket into the stock shell with 1/8" drill bit. Put the screw clips on the "Z" brackets, now attach with supplied screws from the top.
8. Reinstall shell on truck.