



1985-94 Chevy Astro Van & GMC Safari Van

PART # 40251 - 40252 - 40253

Hardware

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

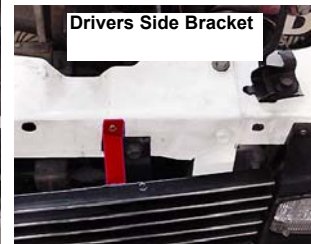
- 1 Upper Left Bracket
- 1 Upper Right Bracket
- 2 Lower Brackets
- 8 #8x5/8 Black Screws
- 4 U-Clips



STEP 1 Remove headlight assembly by removing the 4-TORX SCREWS around each of the left & right headlights.



STEP 2 Remove stock grille assembly from vehicle. By removing the 4-TORX SCREWS across the top of the grille shell. Then remove the 2-BOLTS in the bottom of the grille shell (See Above).



Drivers Side Bracket



Bottom Grille Brackets

STEP 3 Attach (2)-Z brackets to the top of the billet grille, and attach the (2)-Small brackets to bottom of billet grille. Set billet grille in place. Next mark the locations where the brackets meet the core support & on lower valence. Drill 3/32 holes at each marked locations. NOTE:(Z-BRACKETS ARE LEFT & RIGHT)



STEP 4 Re-install, align, and tighten all hardware.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control.

Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.