

1994 GMC Full Size Grille Instructions

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

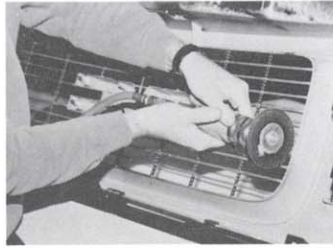


TOOLS REQUIRED:

- Phillips screwdriver
- Masking tape
- Cutting disk or saw
- Grinder
- Sandpaper
- Files
- Drill
- 1/8" Drill bit
- 7 mm socket
- #15 Torx



STEP 1 Remove parking lights. Then remove the grille shell.



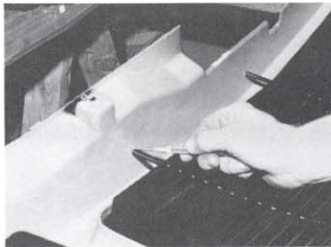
STEP 2 With a cutoff wheel or saber saw, cut out the egg-crate insert from the original grille.



STEP 3 Grind the insert attachment points down smooth.



STEP 4 Sand the shell opening smooth and touch up the paint.



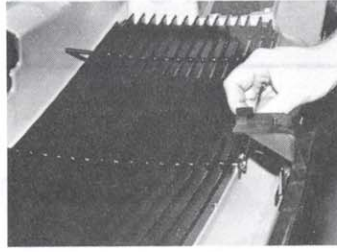
STEP 5 Set the grille in place in the opening and scribe around the vertical posts where they contact the frame.



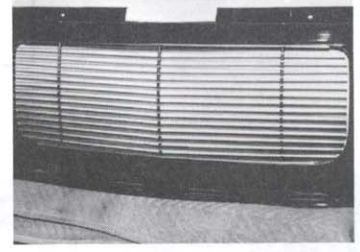
STEP 6 Drill 5/64" holes where marked.



STEP 7 Reinstall the grille and pop rivet the posts in at five locations, three on top and two on bottom.



STEP 8 Secure the center post on the bottom with the clamp provided.



STEP 9 The grille insert is complete.