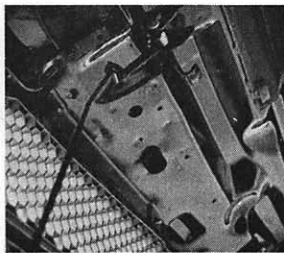


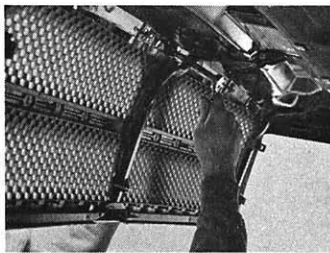
1994 & Later Full Size Dodge Billet Grille Installation Instructions

TOOLS REQUIRED:

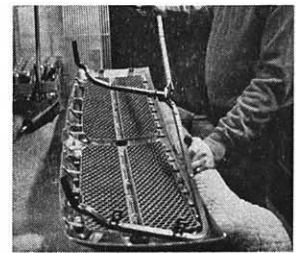
- Ratchet
- 8 mm Socket
- Drill
- 1/8" Drill Bit
- Grinder
- Files
- Sandpaper
- Phillips Screwdriver
- Pop Rivet Gun



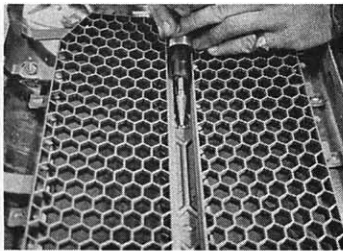
STEP 1 Remove metal hood release rod by first unfastening the plastic retainer clip, then pulling release rod out through the hole at bottom of grille.



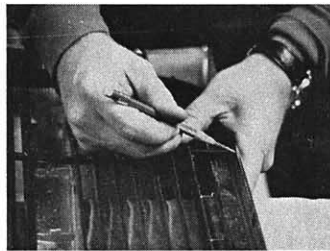
STEP 2 Locate and loosen five 8mm bolts that hold plastic grille to black metal grille support frame, two on either side and one located in lower center of grille support. Remove remaining 8 MM nuts and bolts that hold plastic grille to hood and metal frame.



STEP 3 Lay grille, face down, on a stable work surface covered with a blanket or large towel. Finish removing the five 8 mm bolts on the metal grille support frame (loosened in step two).



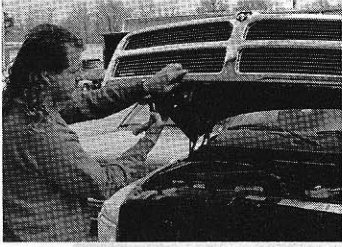
STEP 4 Using a grinder or drill, carefully detach factory honeycomb grille insert from chrome shell. Do not scratch or drill through the surface of the chrome shell. Remove sections and smooth edges on back side of grille using a grinder or file.



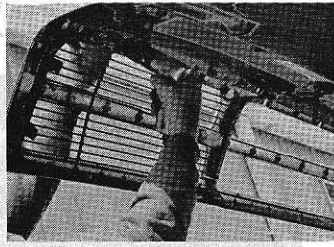
STEP 5 Loosely reinstall factory grill support and trial fit the new billet grilles into the factory shell. Tabs go to the top of shell; rods go to the bottom. Align billet inserts flush with the outer edges of grill support. With billet inserts in place, mark the four points on bottom of grille shell where vertical rods make contact. Drill 1/8" hole at center of each of these points.



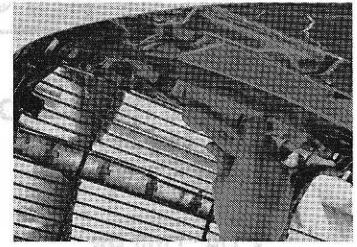
STEP 6 Reinstall factory grille shell, check for alignment, then tighten six 8 mm bolts and eight nuts at top edges of hood and in metal frame.



STEP 7 Install billet inserts, fit lower vertical rods of inserts into previously drilled 1/8" holes and pop rivet in place.



STEP 8 Drill four 1/8" holes through tabs at top of billet inserts into upper edge of hood. Use caution not to drill through chrome plastic grille shell.



STEP 9 Install #8 sheet metal screws in tabs and tighten metal grille support. Reinstall hood latch. It's show time.