

BILLET GRILLE 1992-06 FULL SIZE FORD VAN 40531 / 40532 / 40533

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

1. Remove the factory shell by using a flat screw driver to open the three clips on the bottom of the grille. Next, remove the three mounting screws under the hood which hold the top of the stock grille.
2. With the grille still out of the van, install hood release rod. Clamp release rod to secondary hood release with the rod hanging down so that the end can be reached through the bumper hole. Mark the hole locations on the release, remove and drill 1/4" holes. Attach the rod with 1/4-20 bolts and nuts provided.
3. Install new grille by centering in opening and attach with factory screws in top. Insert bottom tabs into factory clips and press in place. Secure by inserting two self drilling screws through the top of the tabs into the plastic core support.