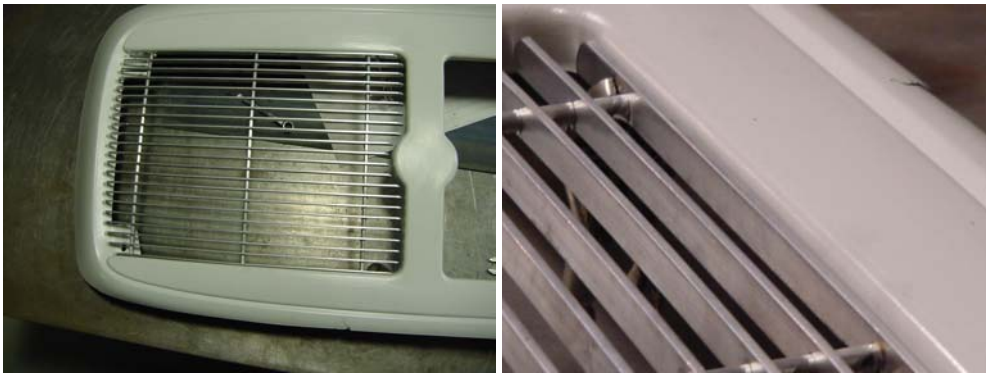




For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

CL120 FREIGHTLINER 4062 BILLET GRILLE

1. Insert the billet grille into the grille shell. After centering the grille, clamp in place as shown. Note that the polished edges of the grille insert should be just below the surface of the shell as shown.



2. Mark the centerline locations of the vertical rods and drill a 1/8" hole thru the shell.



3. Attach the grille using the supplied #6 x 1/2" screws in (12) places.
4. Re-attach the grille shell assembly to the vehicle.