



For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

1998 Ford Expedition Billet Grille XLT Only 40681/40682/40683

1. To remove the stock grille from the truck the headlights must be removed first. To remove the headlights, pull up on the clips located on the back of the lights.
2. Remove side marker lights by removing a screw on the inside under the hood. This will allow you to pull out the light. Now the headlight can be removed.
3. To avoid scratching your stock shell, use an easy removing protective tape or blanket to protect any painted or chrome surface while you work. Lay the stock shell face down on your safe work surface. Begin by cutting each vertical and horizontal bar until the entire center section is removed. Now file and sand all rough edges.
4. Insert the billet grille from the front into the grille shell, tilt the grille with the top rods going in first.
5. Align the billet grille by centering it in the stock shell and mark the locations where the top rods meet the factory shell. Remove the billet grille and drill a 1/8" hole at each location. Insert the billet grille and attach using fasteners supplied.
6. **Now use the two brackets to attach under bottom edge.**