



# 1955 Chevy

Part# 40791 (Brushed) 40792 (Polished) 40793 (Black)

## HARDWARE

- 8 - 1/4-20 Bolts
- 8 - 1/4-20 Nyloc nuts
- 12 - U-Clips
- 12 - #8 x 5/8" Phil pan head screws

For a list of the supplied brackets see pictures on page 2 of the instructions.

After



Before



Start by removing the Trim ring around stock grille shell. You do not need to remove the Trim piece that's attached to the hood. Then remove the Stock grille by removing screws along the top & bottom of grille. There are 2 bolts in the left & right fender area that need to be removed in order for the center section to be removed.



Next attach the supplied brackets to the left & right Trim pieces as shown. You will be using the stock trim posts & stock nuts to attach the brackets. NOTE: The bracket shown in RED is left and right specific.



Next hold side trim piece up to vehicle with the hood shut and align trim piece as shown. Then using a scribe or sharpie mark the locations of the brackets to be drilled. Then using a 9/32" drill, drill in the just marked locations for mounting the trim. Using the supplied 1/4-20 Soc head bolt and 1/4-20 nyloc safety nut attach brackets to vehicle. Do not tighten brackets at this point, leave loose.



Fig B

Attach brackets to bottom trim piece using stock nuts as shown. There is no brackets for the center post. Next align the bottom trim piece with the left & right trim. The bottom trim piece goes under the left & right trim. (Fig. B)



With the bottom trim piece in place you will need to mark the locations of the brackets. Then drill a 9/32" hole in each of the marked locations. Then attach bottom trim by using the supplied 1/4-20 Soc head bolt & 1/4-20 nyloc safety nut.



At this point you can tighten all hardware that holds the trim to the vehicle. Next carefully test close the hood and check for alignment of all trim.

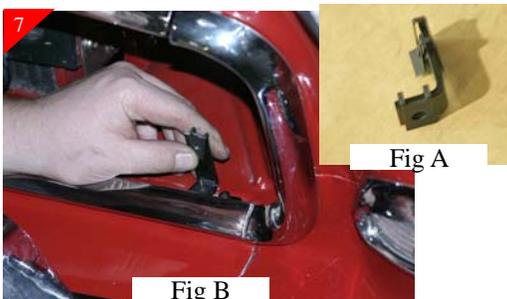


Fig A

Fig B

Next you will be attaching brackets along bottom of grille opening. Attach u-clips as shown above (Fig. A). Then attach brackets using supplied #8 x 5/8" screw up thru bottom into U-Clip. Brackets mount in stock hole locations (Fig B).



Place the supplied U-clips on both sides of the supplied Top billet grille brackets. Then attach brackets to billet grille using the supplied #8 x 5/8" Phil pan head screws. It is not necessary for the billet grille to be placed into opening for attaching top billet grille brackets.



Place Billet grille into opening and center. Attach top of the billet grille to using supplied #8 x 5/8" Phil pan head screws as shown above. Screws go thru stock mounting locations in core support.



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Then attach bottom of billet grille using #8 x 5/8" Phil head screw to bottom brackets as shown. Starting at the center and working out and adjusting as you go to align along bottom.



Top Billet Grille Brackets



Side Molding Left & Right



Side Molding Left & Right



Bottom Billet Grille Brackets



Bottom Molding



Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control. Also Carriage Works Inc. Recommends applying a high quality automotive wax to maintain the original appearance.