



1998-00 FORD RANGER XL & XLT 40861 / 40862 / 40863

1. Remove grille from truck and tape any painted or chromed areas for protection while working on it.
2. Looking at the factory grille front, each opening has a *stepdown* around the inside, use this as your cutting guide line. Cut each section out just behind the *stepdown* by using an air saw or cut off wheel. Sand down each section from the back until it is flush with the *stepdown* (80 grit works best). This should leave it looking like a flat line.
3. Insert billet grille from the back placing it down against the cut surface. Center grille and mark the locations of holes in rods where they meet the grille shell at the bottom and the tab holes at the top. Remove grille and drill a 1/8" hole at each location.
4. Attach screw clips on the two top tabs of the billet grille. Install grille by fastening with screws at each tab and rivets where the rods meet the shell at the bottom.



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