

Super Duty F-Series Center Bumper Billet Grille # 4089

1. Insert grille into bumper with the short bar on bottom and top bar going slightly behind bumper hole edge.
2. Mark tab hole on each end, remove grille and drill 1/4" hole at each location. Insert grille back in with 1/4" bolts through tab into holes. Nut can be reached through tow hook holes.

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