



2001-02 Chevrolet HD 2500 & 3500 41091 / 41092 / 41093

Step 1: Remove the stock grille shell from the front end of truck.

Step 2: Lay the grille shell face down on a safe surface (to protect from scratching front side). Remove 7 nuts on the backside of shell, which will allow the chrome strip, bow tie and rear bracket to come apart.

Step 3: Using a saw cut the stock (X) grille material out of the grille shell openings. Leave a very small amount of the (X) material, to be hand sanded off for a smooth finish. After hand sanding these areas, prep all surfaces for painting.

Step 4: Lay grille shell face down and insert top billet grille. Center the grille so the back edge is flush with the back edge of factory shell. Use small vise grips or clamps to hold the grille in place, mark the center of each vertical rod location.

Step 5: Repeat step 4 for bottom grille.

Step 6: Remove billet grille and drill a 1/8" hole at each marked location 1/4" in from the back edge of the factory grill shell.

Step 7: After all of the locations have been marked and drilled use touch up paint where needed. Install the billet grilles using the enclosed self-drilling screws through the factory shell into the vertical rods.

Step 8: Replace the chrome strip, bow tie and rear bracket with 7 nuts removed in step 2. Remount entire shell with billet grilles installed on your truck.



Note: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control.