



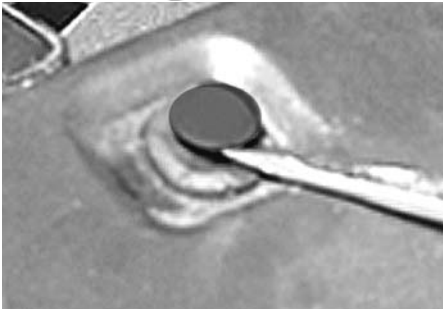
1999-01 GMC Sierra & Heavy-Duty (Bolt into the opening)

Part # 41251 - 41252 - 41253



Hardware

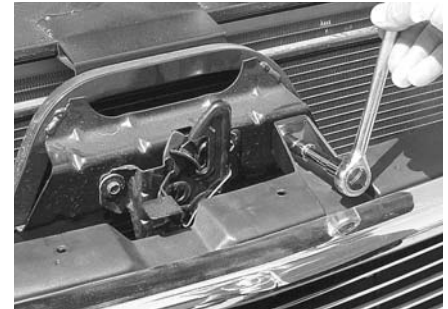
1. 4 - 1/4-20 x 3/4" Soc Cap Screw
2. 4 - 1/4-20 Loc-Nuts
3. 4 - #8 X 5/8 Philips Hd Screws
4. 2 - 4125 Brackets "A"
5. 2 - 4125 Brackets "B"
6. 4 - 4125 Brackets "C"
7. 4- U-Clips



STEP 1 Remove the top radiator cover by using a flat tool and prying up under the head of the plastic connectors



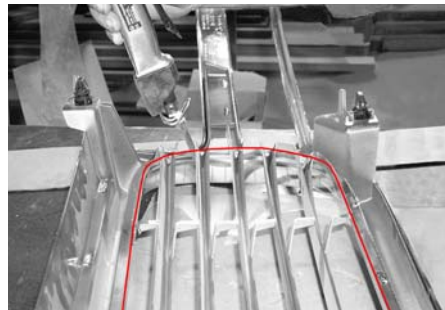
STEP 2 Using a phillips head screwdriver, turn the top 4-connectors 1/4 turn counterclockwise and slightly pull outward. Repeat the same procedure on the lower 2 connectors.



STEP 3 Remove the 10mm. bolt on the right side of the hood release.



STEP 4 Grasp the corner of the grille shell next to the parking lights and pull straight out. Next, lay a protective cover over the table that will be used and place the grille shell on it.



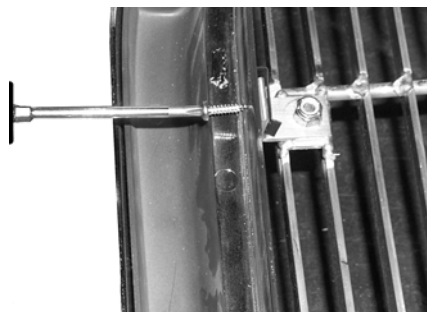
STEP 5 Using a saw or cut-off wheel, cut the inner shell out leaving approximately 1/8" of material.
NOTE: IF INSTALLING ON A GMC DENALI OR A GMC YUKON. YOU DON'T NEED TO CUT GRILLE CENTER OUT. YOU JUST NEED TO REMOVE PLASTIC WELDS. THE CENTER WILL COME OUT AT THAT POINT.



STEP 6 Using a sander or grinder, remove the 1/8" of remaining plastic in the grille shell opening, that was left in the previous step. Place the grille into the grille shell from the front and make sure it is centered and sitting down against the inner lip of the shell.



STEP 7 Place the allen head screw through the front of the grille and place the short clamp on the backside bottom of the grille and place the loc-nut on the bolt loosely. Then Push the clamp against the sides of the shell and tighten the loc-nut in place. Mark the location of the holes on the grille shell and drill a 1/8" hole.



STEP 8 Place a U-Clip onto the bracket and attach the grille shell to the grille using the supplied screws. Repeat this step for the other bottom bracket. Place the remaining allen head screws into the top brackets and place the long brackets into position the same as step 7.
NOTE: IF INSTALLING ON A GMC DENALI, USE THE 4- FLAT TABS TO SECURE THE GRILLE TO THE GRILLE SHELL.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control.

Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.