



2002-05 Explorer

Part# 41291 - 41292 - 41293

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

Hardware list:

4 - U-clips

6 - #8 x 5/8" Phillips Pan head black screws.



2002 Ford Explorer



STEP 1 Remove the 4 plastic rivets along top of grille shell.

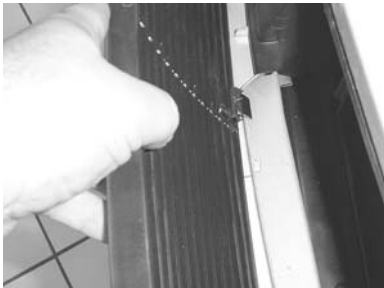
SHOWN IN RED.



STEP 2 Remove stock grille shell by pulling up & out.



STEP 3 Place U-Clips on brackets. Then attach the short brackets to the bottom tabs of billet grille. With the angle of the bracket going toward the front of the truck. Attach long brackets to the top of billet grille.



STEP 4 Set billet grille into opening and center. Make sure that the bottom bracket goes behind the bottom lip on core support.



STEP 5 After you center & align billet grille. Mark with a pen where the top bracket meets the core support. drill an 1/8" hole at each marked location.



STEP 6 Now attach grille with (#8 x 5/8" phillips pan head) to each of the drilled locations in step 5.

Installation is complete.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control. Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.