



# 1995-01 Ford Explorer

PART # 41401 - 41402 - 41403

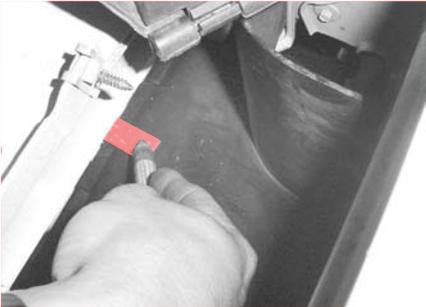
## Hardware

- 8 - #8 x 5/8" Phil pan head screws
- 8 - U-Clips
- 2 - #4140 Top brackets
- 2 - #4140 bottom brackets

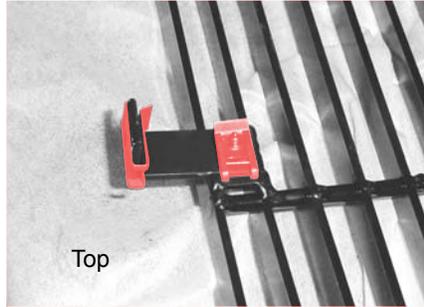
For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.



**STEP 1** Remove grille shell. Cut center section of grille out along blend lines of grille shell as shown. Then sand contour of cut along blend lines.  
NOTE: IT IS VERY IMPORTANT TO SAND AS CLOSE AS POSSIBLE TO CONTOUR FOR IT IS A TIGHT FIT.



**STEP 3** Drill an 1/8" hole in the lower marked positions.



Top

**STEP 2** Attach upper and lower brackets using black #8 x 5/8" Phil. Pan Head screws and U-clips as shown. Then center grille between the headlights and against the bottom edge of the core support. Mark the location of the lower tabs and the center line of the top brackets.



**STEP 4** Mark hole location on top of core support 1" from the edge as shown.



EXTRA TAB

Bottom

### STEP 2B

NOTE: SOME MODELS MAY REQUIRE AN ADDITIONAL TAB BETWEEN THE BRACKET & THE BUMPER PAD.

**STEP 5** Place #8 screws in lower brackets and hole locations on top and tighten. Re-attach grille shell.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control.

Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.