

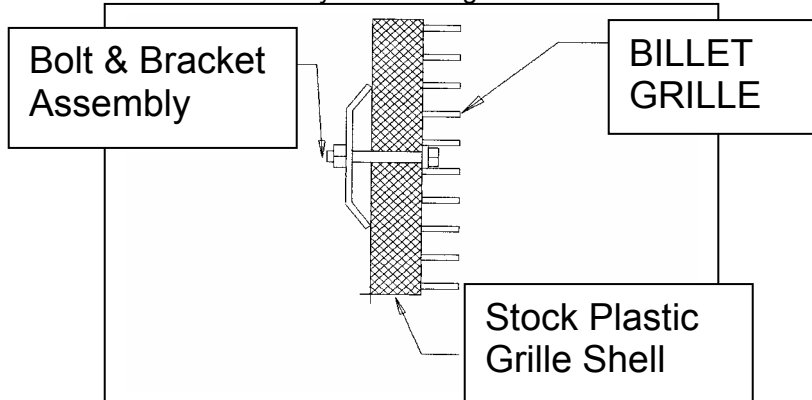


For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

41591/ 41592 / 41593
2001-02 Chevy Silverado HD – Bolt Over

Step 1: Center billet grille in opening. Use bolts, nuts and brackets supplied and attach per illustration below.

Step 2: Check to make sure the grille is properly in place and tighten the bolts just enough to hold the grille in place. **DO NOT OVER TIGHTEN** as this may cause the grille shell to crack.



Note: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control.

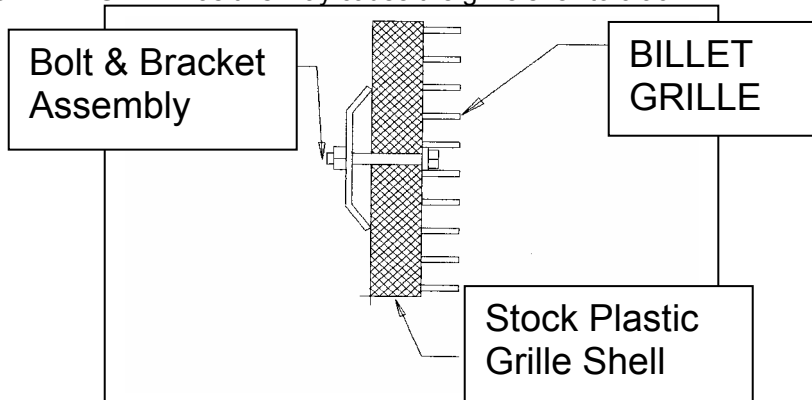


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41591/ 41592 / 41593
2002 Chevy Silverado HD – Bolt Over

Step 1: Center billet grille in opening. Use bolts, nuts and brackets supplied and attach per illustration below.

Step 2: Check to make sure the grille is properly in place and tighten the bolts just enough to hold the grille in place. **DO NOT OVER TIGHTEN** as this may cause the grille shell to crack.



Note: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control.