



2003-05 Lincoln Navigator Bumper Grille Insert

4 1 8 0 1

4 1 8 0 2

4 1 8 0 3



For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

Hardware

4-U-Clips

2- Long L Brackets

2- Short Brackets

4-#8x5/8 Black phillips screws

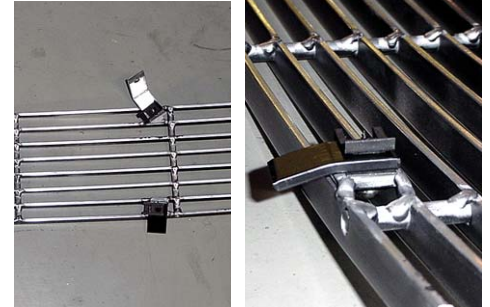
2-#10x1 1/4 Black phillips screws



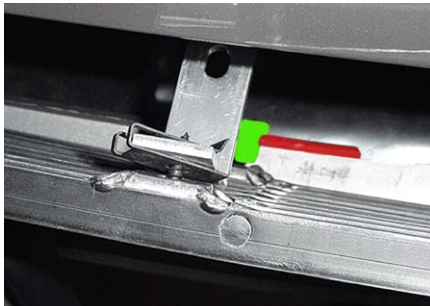
Step-1 Remove the (3) plastic push rivets holding the rubber flap to the bumper frame.



Step-2 Now remove the (2) upper & (2) lower plastic rivets holding the black plastic grille insert in place and remove the grille insert.



Step-3 Loosely attach the provided brackets to billet grille as shown using the #8x5/8 screws. The short leg of the L-bracket will attach to the upper grille tabs and the short bent tabs will attach to the lower tabs. Note: the lower brackets need to fit as shown.



Step-4 Center the grill into the opening with the short brackets behind the bumper shell and tighten in place.



Step-5 From behind the shell, rotate the top brackets so they are against the bumper foam and install the #10x1/4 screws thru the brackets into the foam. **NOTE: DO NOT OVER TIGHTEN.**

Step-6 Tighten the top brackets to the grille from the front. Reinstall the bottom rubber flap and installation is complete.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control.

Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.