

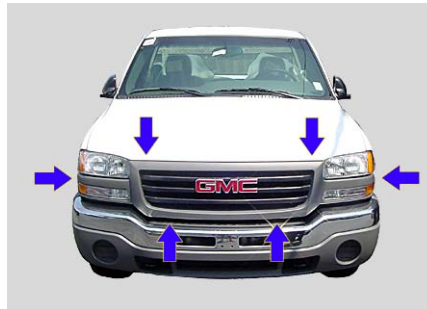


2003-06 GMC Sierra PU & HD

PART # 41861 - 41862 - 41863



STEP 1 Remove the grille shell by removing the plastic rivets from the fan shroud cover. Then remove the 10mm. bolt next to the hood release.



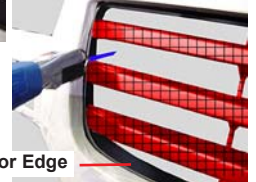
STEP 2 The grille shell now can be removed by pulling out on the 6 corners of the grille shell as shown. Next tape off all painted areas of grille shell using masking tape to protect grille shell during installation.

Hardware

- 8 - #8 x 5/8" Blk Phillips Pan Screw
- 2 - Short L-Brackets L
- 2 - Long L-Brackets L
- 8 - U-Clips



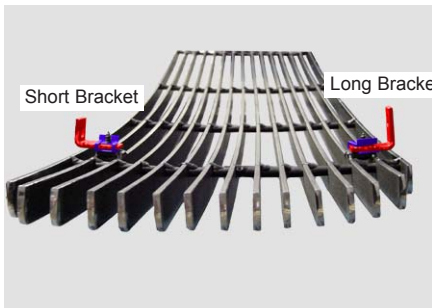
Black Ring or Edge



Black Ring or Edge

STEP 3 Cut out center section of grille using a (cut-off wheel, air file, or a hack saw) as shown above. Then sand all cut areas smooth.

NOTE: LEAVE BLACK EDGE OR RING AS SHOWN



Short Bracket

Long Bracket

STEP 4 Attach the supplied long brackets to the bottom of the billet grille and attach the short brackets to the top. Then center the billet grille in the grille shell and mark the hole locations. Then drill an 1/8" hole at each marked locations.



STEP 5 Align the Billet grille and attach the Billet grille to the grille shell using the supplied hardware as shown above.



STEP 6 Re-install grille shell to vehicle.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control.

Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.