



1995-05 GMC Safari Mini Van

PART # 41921 - 41922 - 41923



For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

Hardware

- 4 - 4192 Brackets
- 8 - U-Clips
- 8 - #8 x 5/8" Black Phil. head Screws

STEP 1 Remove the grille shell by removing (3)-7mm screws for across the top of the grille shell.



STEP 2 Remove (1)-7mm screw from the bottom of the grille shell between the bumper and bottom bar of grille shell as shown above.

STEP 3 Remove the (2)-screws holding the parking lights in place on each side and remove the parking light assembly.



STEP 4 Remove the (2)-7mm screws on each side at the back of the parking light housing as shown above. After grille shell is removed using masking tape—tape front of grille shell to protect chrome and painted areas.

NOTE: PLEASE REFERENCE PICTURE IN STEP 8 BEFORE YOU START CUTTING YOUR GRILLE SHELL.



STEP 5 Using a cut-off wheel or hacksaw, cut around the bottom mounting tab. **This mounting tab is necessary to retain the shell to the vehicle.**



STEP 6 **NOTE: PLEASE REFERENCE PICTURE IN STEP 5 BEFORE YOU START CUTTING YOUR GRILLE SHELL.**

Using a cut-off wheel or hacksaw, cut the horizontal and vertical bars around the perimeter of the grille.



STEP 7 Using a grinder or sanding block, smooth the cut surface flush with the sides of the grille shell.



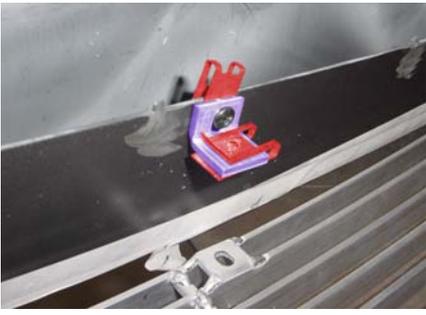
STEP 8 Attach the long edge of the brackets to the billet grille using the supplied hardware as shown.



STEP 9 Insert and center the billet grille as shown with the short edges of the brackets even with the back edges of the shell, then clamp in place and mark the slotted hole locations and drill a 1/8" hole 1/8" from the edges of the plastic on the center line of the slotted hole.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control.

Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.



STEP 10 Align the U-clip with the holes just drilled and remove the brackets from the grille. Attach the short edge of the brackets to the U-clip on the grille as shown above.

STEP 11 Align and center the grille from the front and re-attach to the brackets to the grille using the supplied hardware. Then re-attach the grille shell to the vehicle.