



2003-05 Chevy Silverado SS Bumper Grille

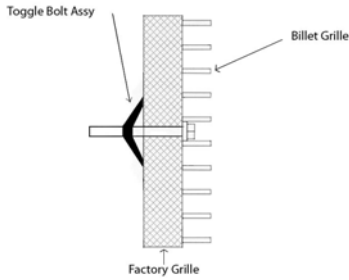
PART # 42041 - 42042 - 42043



For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

Hardware

- 7 - Toggle Bolts
- 4 - #14 x 3/4" Screws



STEP 1 Install hardware as shown and center the 2 outer billet grilles in opening. Make sure spring clamps are in contact with the plastic mesh and tighten. DO NOT over tighten as this may cause the plastic mesh to break.



STEP 2 If equipped with a license frame holder. First drill a 1/8" hole thru the (4) Rivets holding the frame to the grille.



STEP 3 Repeat Step 2 using a 5/32" drill.
NOTE: BE CAREFUL and use light pressure when drilling.

STEP 4 Carefully remove the remains of the rivets so as not to cause damage to the factory holes in the bumper cover and license frame.



STEP 5 Using masking tape around the bottom of the license frame, mark a line 3/4" from the back edge and cut away.

STEP 6 Install the hardware as shown in step 1 and center in the opening. DO NOT over tighten as this may cause the plastic mesh to break.



STEP 7 Re-install the license frame using the #14 x 3/4" bolts supplied. DO NOT over tighten as this may cause the bumper cover to strip out.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control.

Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.